

August 29, 2006

**TO:** ALL JEEP DEALERS

**FROM:** GLOBAL SERVICE

**SUBJECT:** RAPID RESPONSE TRANSMITTAL SERVICE ACTION # 06-030  
Cowl Stud Sealing Patch

**INVOLVED VEHICLES:** 2006 (XK) Commander

**NOTE:** The VIN List is available on DealerCONNECT for all affected dealers. The VIN List has been inserted in the Service Tab under Rapid Response Transmittals. The dealers receiving the Rapid Response Transmittal Service Action are the “Ship To” dealers and the VIN’s listed are specific to their dealership.

**SYMPTOM/CONDITION:**

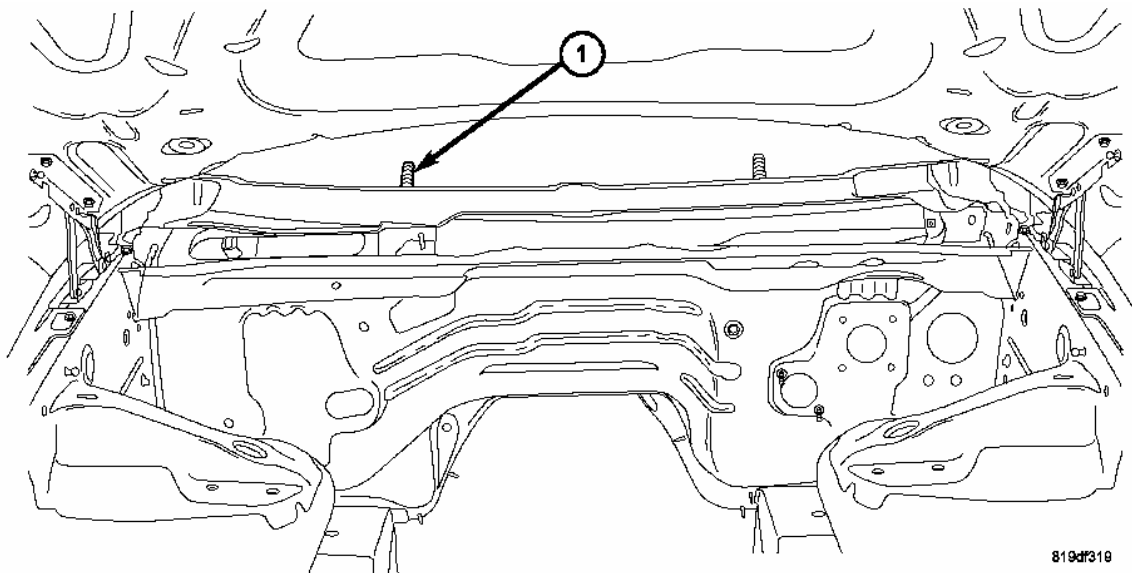
A number of vehicles may have been shipped with a cowl stud sealing patch that is not completely adhered.

**PARTS REQUIRED:**

(AR) 1 04278178 Patch, Mastic

**REPAIR PROCEDURE:**

1. Remove the windshield wiper arms.
2. Remove the cowl screen.
3. Through the opening created by the removed cowl screen, reach a hand into the plenum (above HVAC intake on passenger side) feeling along top of plenum chamber for the head of the instrument panel stud.



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1. INSPECT HEAD OF STUD INSIDE COWL PLENUM FOR SEALING PATCH

4. There should be a 38 mm x 38 mm (1.5 in. x 1.5 in.) 1 mm (.040 in.) thick mastic patch inside the cowl plenum over the head of this stud.
5. If patch is hanging, secure existing patch by pressurizing over stud head. If patch is fully adhered, no additional action required.
6. If patch is missing, apply patch, p/n 04278178, over the head of the stud.
7. Locate the missing patch within the plenum/HVAC area and discard.
8. Install the cowl screen.
9. With the wiper motor in the park position, install the windshield wiper arms so that the lower edge of the blade is aligned with the wiper alignment lines concealed in the upper margin of the lower windshield blackout area. Tighten the nuts to 21 N·m (16 ft. lbs.).

**POLICY:** Reimbursable within the provisions of the warranty.

**NOTE: Use of the Labor Operation included with this Service Action on vehicles other than those involved may be subject to charge back.**

**TIME ALLOWANCE:**

Labor Operation No:

23-02-08-98 Adhere or Replace Cowl Sealing Patch

0.2 Hrs.

**FAILURE CODE:** ZZ – Service Action

If you have any questions, contact your Business Center.